

Isoblocs

High Load Anti-Vibration Levelling Mounts

Performance

Isoblocs have been developed specifically for, although their use is not limited to, stamping presses to provide effective vertical and horizontal shock absorption, vibration isolation and damping as well as easy and precise levelling on a much larger scale than Isomounts.

Load range from 7,500kg up to 50,000kg per mount.



Isoblocs provide a simple, economical and flexible solution to factory or plant room layout planning, enabling easy installation and movement of machines without the need for bolting down or grouting.

Quality & Durability

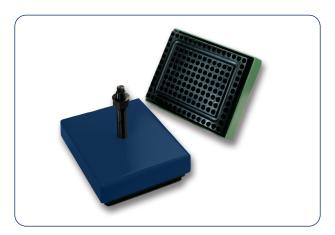
Isoblocs are manufactured from the highest quality powder coated steel and Farrat NBR isolation materials. The design has been continuously improved to ensure long term durability against mechanical degradation and chemical corrosion. This is proven with hundreds of worldwide industrial applications.

Features

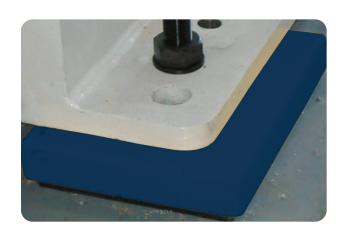
- Load capacity up to 50 tonnes
- Precision fine screw thread height adjustment
- Excellent, proven, vertical and horizontal shock and vibration isolation performance
- ► Machine installation without bolting down or grouting

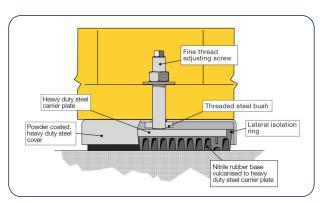
Typical Applications

- ▶ Presses: Forging, Hydraulic and Mechanical
- Diecasting machines
- Diesel Generators
- Injection Moulding Machines



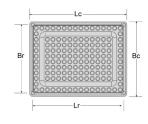


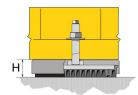




Technical data

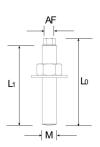
| Isobloc (ISB) - Dimensions and Capabilities | | | | | | | |
|---|-----------------|------|-------|-------------------|-------------------|-------------------|--|
| Isobloc (ISB) | ISB variants | | Units | Isobloc ISB 10 | Isobloc ISB 25 | Isobloc ISB 50 | |
| Maximum Load / Mount | -70 | | kg | 7,500 | 18,000 | 36,000 | |
| | -80 | | kg | 10,000 | 25,000 | 50,000 | |
| Cover | Length | Lc | mm | 284 | 434 | 675 | |
| | Width | Вс | mm | 234 | 334 | 475 | |
| Rubber base | Length | Lr | mm | 250 | 400 | 600 | |
| | Width | Br | mm | 200 | 300 | 400 | |
| Overall Mount Height (unloaded) Max | Min | Hmin | mm | 87 | 87 | 150 | |
| | | Hmax | mm | 109 | 109 | 180 | |
| Height Adjustment | | | mm | 22 | 22 | 30 | |





| Isobloc (ISB) - Static Spring Constant (K) | | | | | | | | |
|--|-----------------|------|-------|-------------------|-------------------|-------------------|--|--|
| Isobloc (ISB) | ISB variants | | Units | Isobloc ISB 10 | Isobloc ISB 25 | Isobloc ISB 50 | | |
| Vertical | -70 | Ksv | kN/mm | 6.25 | 15 | 29 | | |
| Horizontal | -70 | Ksv | kN/mm | 2.3 | 5.5 | 10 | | |
| Vertical | -80 | Ksv | kN/mm | 9 | 22 | 42 | | |
| Horizontal | -80 | Ksv | kN/mm | 3.3 | 8 | 14 | | |
| Damping Factor | | C/Cc | | 0.09 | 0.09 | 0.09 | | |
| Ratio Dynamic to Static Modulus | | | | 2.4 | 2.4 | 2.4 | | |

| Isobloc (ISB) - Standard Adjusting Screws (SH) | | | | | | | | |
|---|----|-----------|-----------|-----------|-----------|-----------|-----------|--|
| Chemically Blacked Steel Grade 8.8 with 1 Nut & 1 Washer - Dimensions in mm | | | | | | | | |
| For ISB variant | | 10 | 10 | 10, 25 | 25, 50 | 25, 50 | 50 | |
| Threads | SH | M24 x 1.5 | M30 x 1.5 | M36 x 1.5 | M42 x 1.5 | M48 x 2.0 | M56 x 2.0 | |
| AF | mm | 17 | 24 | 27 | 32 | 36 | 41 | |
| Length - Lo* (to be specified) | mm | 170 | 170 | 220 | 220 | 220 | 220 | |
| Lengths - L1 | mm | 160 | 160 | 200 | 200 | 200 | 260 | |



Order example (mount + screw assembly): ISB10-70 + SH30x1.5x170